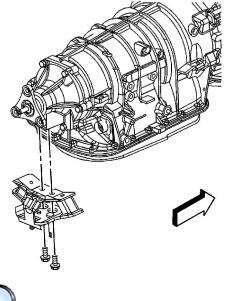
2009 Pontiac G8 | G8 Service Manual | Transmission | Automatic Transmission - 6L50/6L80/6L90 | Repair Instructions - On Vehicle | Document ID: 2101818

Transmission Mount Replacement Removal Procedure

1. Remove the exhaust system. Refer to Exhaust System Replacement.

Note: The engine mounts must NOT bend or deflect from the vertical position, damage to the mount will occur.

- 2. Support the transmission with a suitable jack and a block of wood.
- 3. Remove the transmission support. Refer to Transmission Support Replacement.





- 4. Remove the transmission mount bolts.
- 5. Remove the transmission mount from the vehicle.

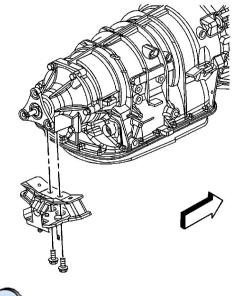
Installation Procedure

Note: The engine mounts must NOT bend or deflect from the vertical position, damage to the mount will occur.

1. Install the transmission mount to the vehicle.

Caution: Refer to Fastener Caution in the Preface section.

© 2013 General Motors Corporation. All rights reserved.





- 2. Install the transmission mount bolts and tighten to 60 N·m (44 lb ft).
- 3. Install the transmission support. Refer to <u>Transmission Support Replacement</u>.
- 4. Remove the support from under the transmission.
- 5. Install the exhaust system.
- 6. Lower the vehicle.