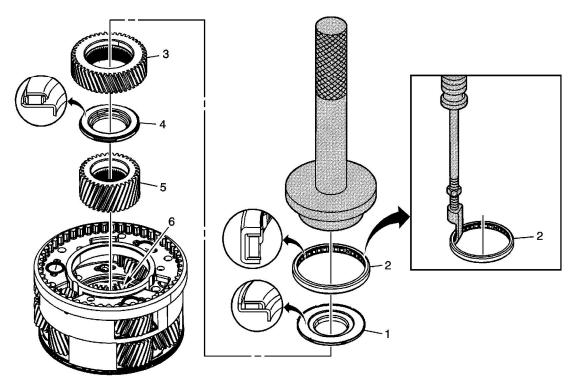
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Output Carrier Assembly Overhaul (6L80)





Callout	Component Name
1	Output Carrier Front Sun Gear Thrust Bearing Assembly
	Center Support Roller Bearing
	Caution: Do not reuse the center support roller bearing. Install a NEW center support roller bearing. Reusing an old bearing may result in damage to the output carrier.
	Tip The thick side of the bearing shell faces up.
2	Special Tools
	• DT 47857 Bearing Installer
	• J6125-BSlide Hammer
	• J8092 Driver Handle
	J 23129 Universal Seal Remover
	For equivalent regional tools, refer to <u>Special Tools</u> .
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3	Output Carrier Front Sun Gear
	Caution: Install the gear chamfer side up. Failure to install the gear chamfer side up may result in transmission damage.
4	Output Carrier Front Sun Gear Rear Thrust Bearing Assembly
5	Output Carrier Rear Sun Gear Caution: Install the gear chamfer side up. Failure to install the gear chamfer side up may result in transmission damage.
6	Output Carrier Rear Sun Gear Bearing Assembly Tip Inspect for damage only. Do not remove. The bearing assembly is not a serviceable component.