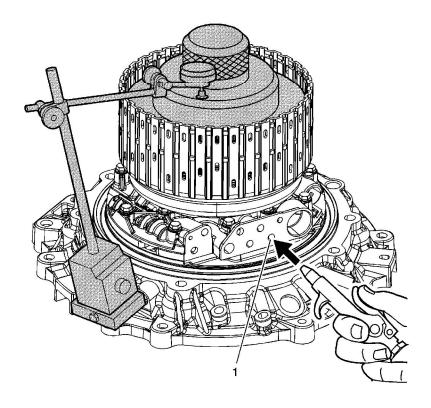
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1-2-3-4 Clutch Backing Plate Retaining Ring Measurement





Callout

Component Name

Preliminary Procedures

- 1. Install the 1-2-3-4 and 3-5 reverse clutch housing with the 1-2-3-4 clutch plates installed, onto the torque converter housing.
- 2. Install the <u>DT 47868-2</u> onto the torque converter housing.
- 3. Install DT 47868-1 D onto the 1-2-3-4 clutch backing plate.
- 4. Install the <u>J 26900-13</u> J onto <u>DT 47868-2</u>.
- 5. Attach the <u>J 8001</u> to the <u>J 26900-13</u> and zero out the dial indicator on the <u>DT 47868-1</u> .

Special Tools

- DT 47868-1 Clutch Pack Travel Weight
- DT 47868-2 Magnetic Base Adapter
- J 8001 Dial Indicator Set
- <u>J 26900-13</u> Magnetic Base

1-2-3-4 Clutch Apply Passage Motors Corporation. All rights reserved.

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Tip

1

Apply compressed air to the apply passage hole, at least 3 times and observe the dial indicator measurement each time. This action "fluffs" the clutch plates to make sure an accurate measurement. Refer to Clutch Backing Plate Retaining Ring Specifications.