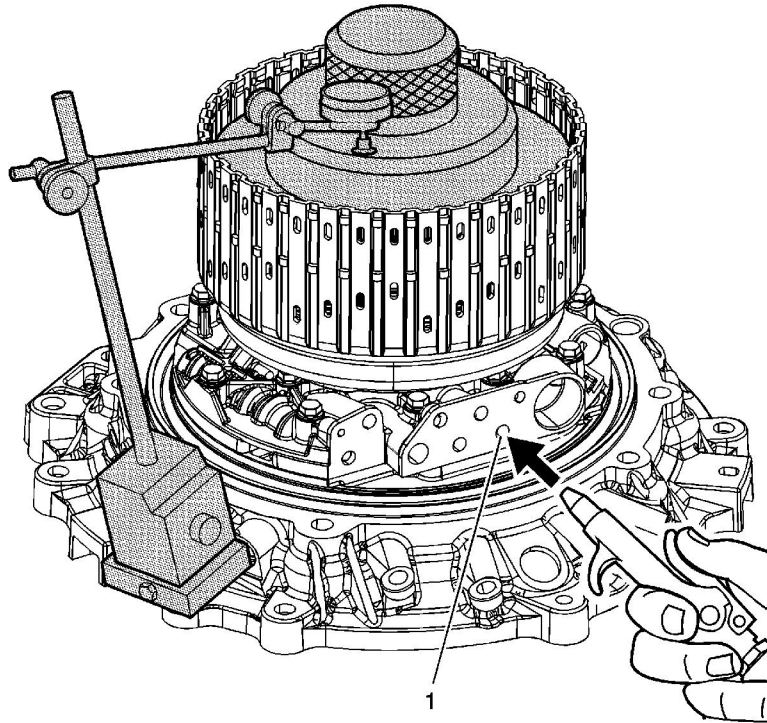


## 1-2-3-4 Clutch Backing Plate Retaining Ring Measurement



| Callout   | Component Name |
|---|----------------|
| <b>Preliminary Procedures</b>   |                |
| <ol style="list-style-type: none"> <li>1. Install the 1-2-3-4 and 3-5 reverse clutch housing with the 1-2-3-4 clutch plates installed, onto the torque converter housing.</li> <li>2. Install the <a href="#">DT 47868-2</a> onto the torque converter housing.</li> <li>3. Install <a href="#">DT 47868-1</a> D onto the 1-2-3-4 clutch backing plate.</li> <li>4. Install the <a href="#">J 26900-13</a> J onto <a href="#">DT 47868-2</a> .</li> <li>5. Attach the <a href="#">J 8001</a> to the <a href="#">J 26900-13</a> and zero out the dial indicator on the <a href="#">DT 47868-1</a> .</li> </ol> |                |
| <b>Special Tools</b>  |                |
| <ul style="list-style-type: none"> <li>• <a href="#">DT 47868-1</a> Clutch Pack Travel Weight</li> <li>• <a href="#">DT 47868-2</a> Magnetic Base Adapter</li> <li>• <a href="#">J 8001</a> Dial Indicator Set</li> <li>• <a href="#">J 26900-13</a> Magnetic Base</li> </ul>   |                |
| 1-2-3-4 Clutch Apply Passage  |                |

1

**Tip**

Apply compressed air to the apply passage hole, at least 3 times and observe the dial indicator measurement each time. This action "fluffs" the clutch plates to make sure an accurate measurement. Refer to [Clutch Backing Plate Retaining Ring Specifications](#) .