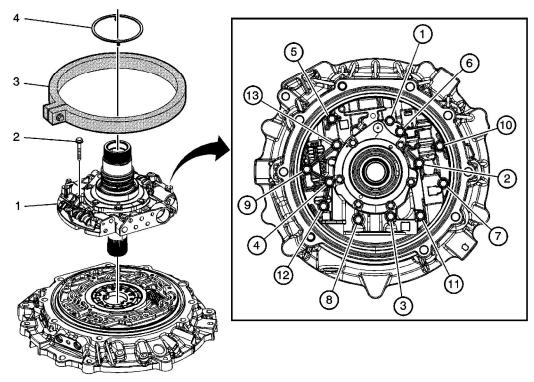
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## Fluid Pump Cover Installation





Callout	Component Name
1	Fluid Pump Cover Assembly
	Fluid Pump Cover Bolts M6 x 40 (Quantity: 13)
2	<b>Tip</b> Hand tighten only.
	Alignment Tool and Bolt
	Caution: Refer to Fastener Caution in the Preface section.
	Procedure
3	<ol> <li>Center the <u>J 46664</u> around the fluid pump cover assembly in the 9 o'clock position and tighten the alignment bolt.</li> <li>Tighten the fluid pump cover bolts in the sequence shown.</li> </ol>
	<b>Tighten</b> 11 N·m (97 lb in)
	Special Tool © 2013 General Motors Corporation. All rights reserved.

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		<u>J 46664</u> Pump Cover Alignment Tool
4	4	NEW 1-2-3-4 and 3-5 Reverse Clutch Housing Thrust Washer