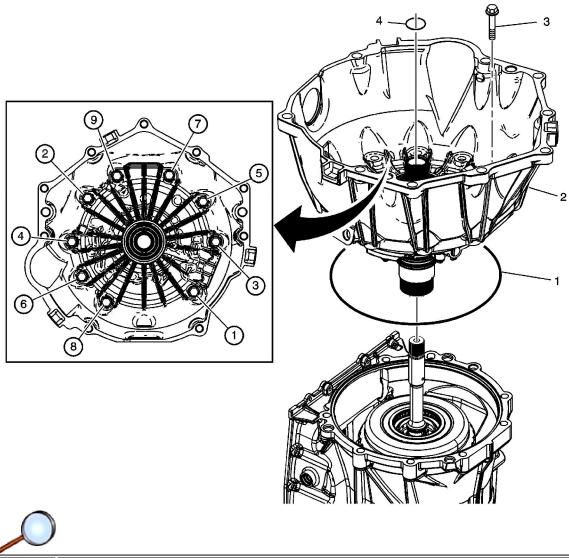
2009 Pontiac G8 | G8 Service Manual | Transmission | Automatic Transmission - 6L50/6L80/6L90 | Repair Instructions - Off Vehicle | Document ID: 2074478

Torque Converter Housing with Fluid Pump Installation



Callout	Component Name
1	NEW Fluid Pump Seal
	Torque Converter (with Fluid Pump) Housing Assembly
	Caution: Ensure the turbine shaft (O-ring) seal is not installed prior to installing the torque converter housing assembly. The seal may become cut or damaged during installation of the torque converter housing assembly.
3	Bolts M10 x 50 (Qty: 9) Caution: Refer to <u>Fastener Caution</u> in the Preface section.
	Procedure © 2013 General Motors Corporation. All rights reserved.

	Tighten in the sequence shown.	
	Tighten 72 N·m (53 lb ft)	
4	NEW Turbine Shaft (O-Ring) Seal	